

Work Order ID 131507***131507***

Page 1

Monday, April 13, 2015 10:04:16 AM

Item ID: D3832-13

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Mesh (Lid)

Start Date: 4/13/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 5/1/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: MEDate: 15-4-13

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3832	B								

100

0.00

100

SHEAR

Shear

Memo

0.00

Shear

1- cut mesh to length and at 27.375" wide, cut outs will be trim on assembly if necessary

1 x **DAS**
43
3-89**APR 22 2015**

110

0.00

110

QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

1 x **DAS**
24
9-89**APR 22 2015**

120

0.00

120Identify as per dwg & Stock Location: wwA
07

Packaging

Memo

0.00

Packaging

1 x **DAS**
43
9-89**APR 22 2015**

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Page 2

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Accept

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Stop ***NS2***

Item Name: Mesh (Lid)

Start Date: 4/13/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 5/1/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MCS 15-04-23

MF
15-4-23

Picklist Print

Monday, April 13, 2015 10:04:15 AM

Page 1

Work Order ID: 131507

131507

Parent Item: D3832-13

D3832-13

Parent Item Name: Mesh (Lid)

Start Date: 4/13/2015

Required Date: 5/1/2015

Start Qty: 3.00

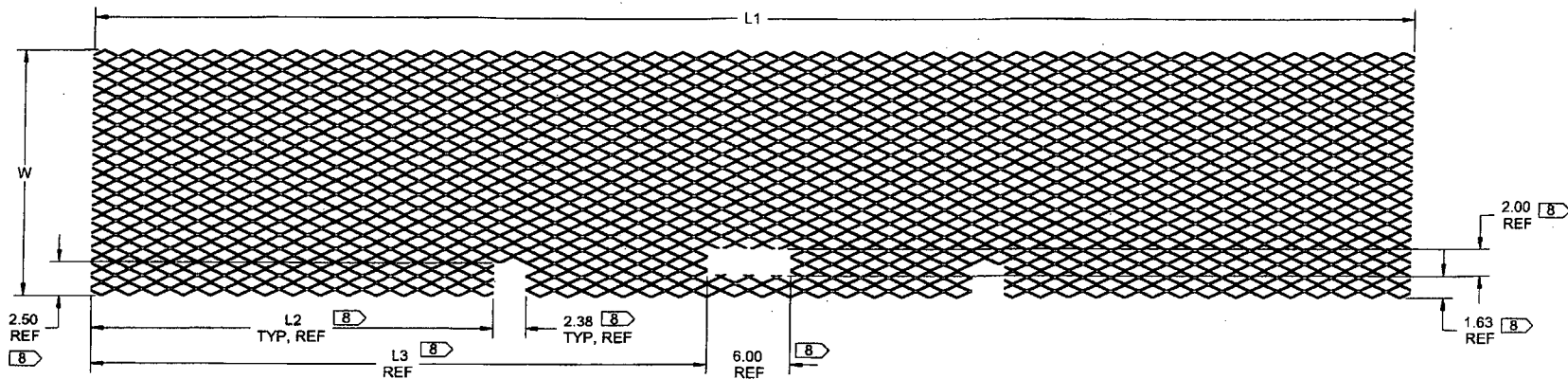
Required Qty: 3.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	1,014.861	17.7176	56		DAS	
M304FX0 75-16F										** <u>4131848</u>			
Expanded Metal Flat SS										24 oct			

43 APR 22 2015
9-89

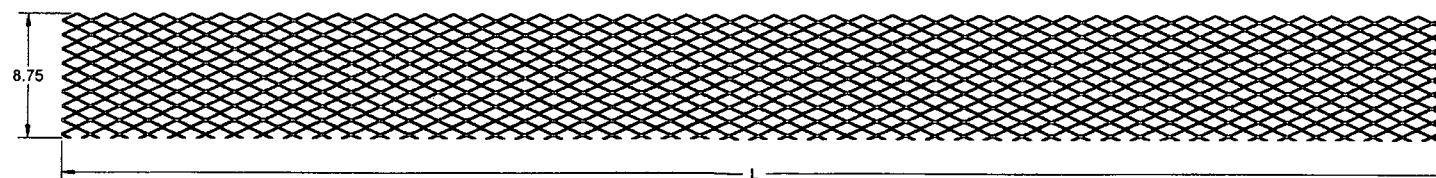
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
WA004	446	
M131848	446	
WA006	568.8612	
M131107	129.8612	
M131629	439	



D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.99	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60

mf
131507



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASED
2012-07-16
WR

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO. D3832 REV. B
MFG. APPR.		SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE MESH (LID) SCALE NTS
DE APPR.		
DATE	12.05.17	

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																		
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Description Work Order Deviation		Disposition		Completed By																																																																		
				Lead hand / Supervisor Approval Verification																																																																		
				QC / QA Coordinator Approval																																																																		
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